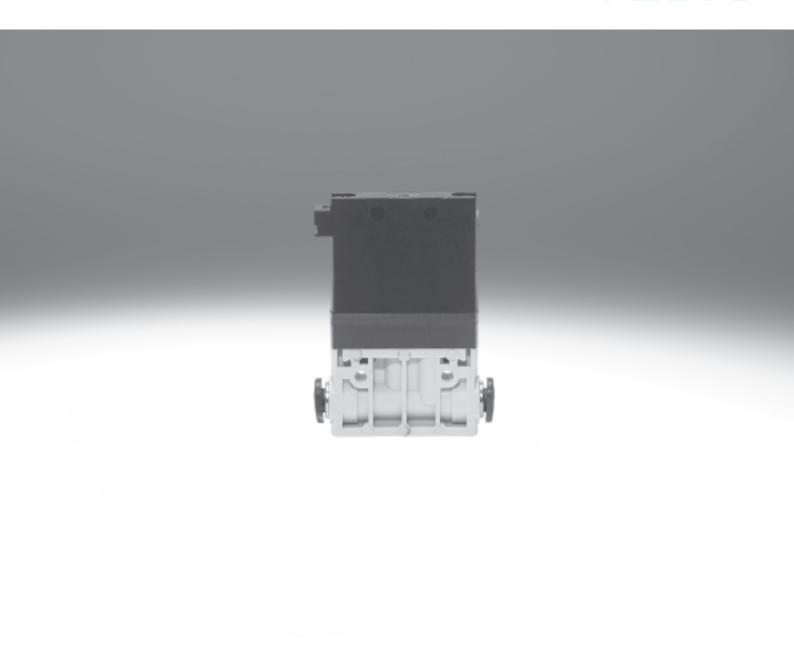
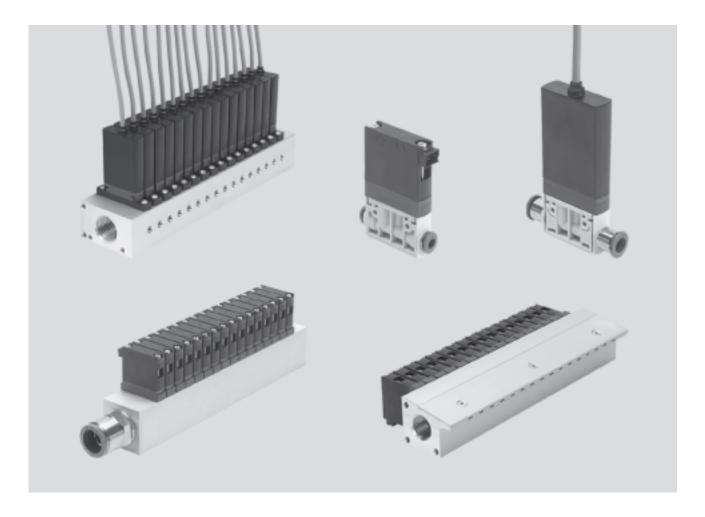
#### Solenoid valves MHJ, fast-switching valves



#### Solenoid valves MHJ9 and MHJ10, fast-switching valves

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#### Innovative

- Individual electrical connection via connecting cable and square plug sockets with integrated switching electronics for MHJ9 or via moulded-in cable for MHJ10, whereby the switching electronics are contained in the valve
- Manifold rail with air nozzle outlet for MHJ9
- Response times of less than one millise cond
- Signal control range 3 ... 30 V DC

#### Versatile

- Modular system offering a range of configuration options
- Identical basic valves for individual valve and manifold assembly
- Flexible air supply with air connection at both ends on the manifold rails
- Control of the MHJ9 valves without plug socket with cable MHJ9-KMH subject to consultation with Festo

#### Reliable

- Reliability of service thanks to valves that can be replaced easily and quickly
- No electrical plug connectors with MHJ10 thanks to integrated control electronics
- Manifold rail with air nozzle outlet for MHJ9
- Up to 7 billion switching cycles

#### Easy to mount

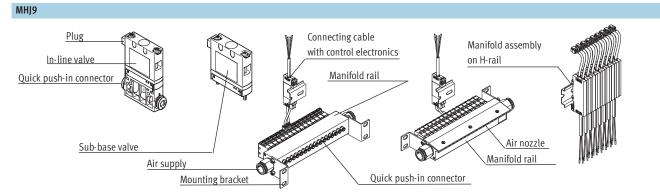
- Solid wall mounting or H-rail mounting of the connecting cables with MHJ9
- Direct mounting of manifold rail with air nozzle outlet for MHJ9 with connecting cable block on H-rail in the application



#### Solenoid valves MHJ9 and MHJ10, fast-switching valves

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Key features



#### In-line valve

- Integrated quick push-in connector
- Electrical connection IP40
- Modular design

#### Valve manifold with individual outputs

- Air supply at both ends
- Mounting bracket assembly in 4 directions
- Sturdy manifold rail

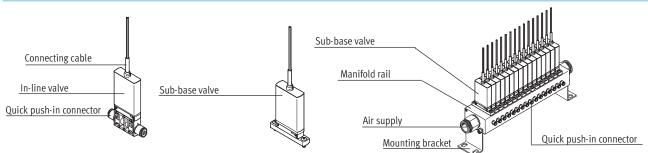
#### Valve manifold with air gun nozzles

- Air supply at both ends
- Mounting bracket assembly in 4 directions
- Accessible air ducts

#### Connecting cable with control electronics for 2 valves

• Individual mounting or on H-rail

#### MHJ10



#### In-line valve

- Integrated quick push-in connector
- Electrical connection with moulded-in connecting cable
- Modular design

#### Valve manifold with individual outputs

- Air supply at both ends
- Mounting bracket assembly in 2 directions
- Stable manifold rail

#### Integrated control electronics

3

- Compact design
- Quick installation



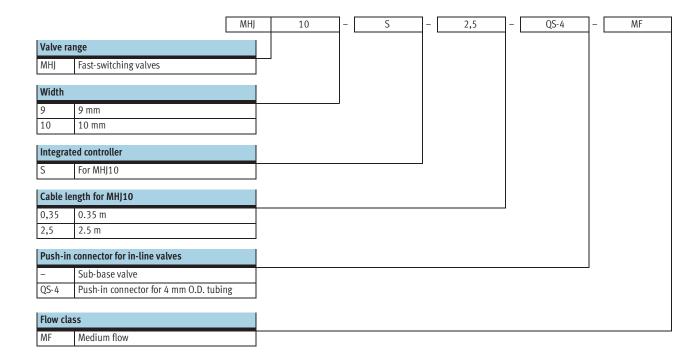
### **Solenoid valves MHJ9 and MHJ10, fast-switching valves** Product range overview

Function	Circuit symbol	Design	Respons	se	Operating voltage [V DC]		→ Page/ Internet
			Off	On	МНЈ9	MHJ10	
2/2-way valve	MF = Standard no	inal flow rate 100 l/min					
	12   1	In-line valve	-	-	12 53	24	8,17
		Sub-base valve	-	-			11, 20

<sup>1)</sup> Response times are dependent on pressure and voltage

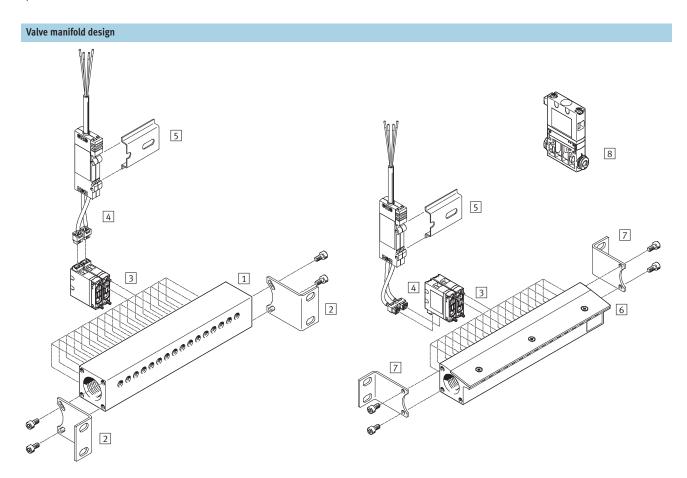
Mounting options					
Design		In-line valve	Sub-base valve		
MHJ9 with plug					
	Direct mounting	•	-		
	Manifold assembly	-	•		
MHJ10 with moulded-in cable					
	Direct mounting	•	-		
	Manifold assembly	-	•		

### **Solenoid valves MHJ, fast-switching valves** Type codes





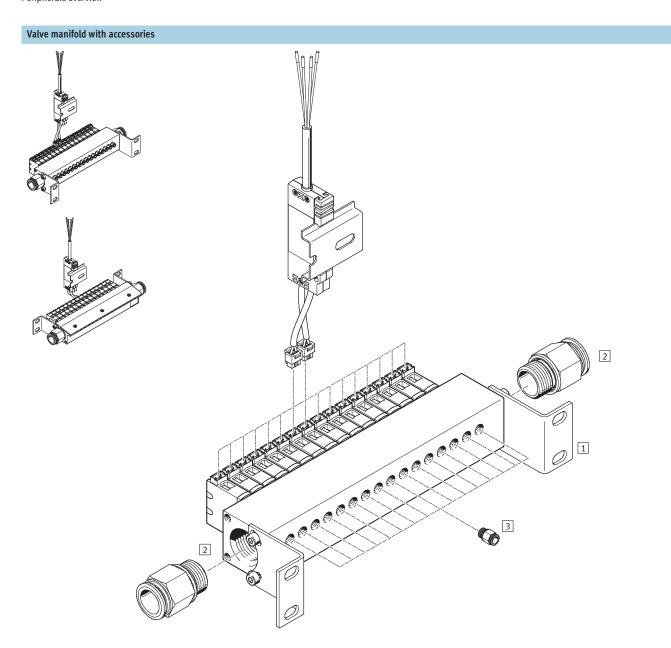
# Solenoid valves MHJ9, fast-switching valves System overview



Valve manifold and accessories					
	Туре	Brief description	→ Page/Internet		
1 Manifold rail	MHJ9-P16	With 16 valve positions	14		
2 Mounting kit	MHJ-HW1	Consisting of 2 mounting brackets and 4 socket head screws	14		
3 Sub-base valve	MHJ9	2/2-way solenoid valve	11		
4 Connecting cable	MHJ-KMHMF	With control electronics for 2 solenoid valves	24		
5 H-rail	NRH-35-2000	2 m long	24		
6 Manifold rail	MHJ9-PN16	With 16 valve positions	14		
7 Mounting kit	MHJ-HW2	Consisting of 2 mounting brackets and 4 socket head screws	14		
8 In-line valve	MHJ9	2/2-way solenoid valve	8		



# Solenoid valves MHJ9, fast-switching valves Peripherals overview



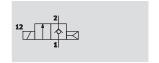
Valve manifold and accessories				
	Туре	Brief description	→ Page/Internet	
Manifold rail	MHJ10-P16	With mounting kit MHJ-HW1	14	
2 Quick push-in connector	QS	For air supply 1	quick star	
3 Quick push-in connector	QS	For valve output 2	quick star	



### **Solenoid valves MHJ9, fast-switching valves** Technical data – In-line valve, 2/2-way valve

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2/2-way valve



Pressure +0.5 ... +6 bar

Temperature range −5 ... +60 °C



General technical data					
		MF			
Valve function		2/2-way, closed, single solenoid			
Design		Poppet valve without mechanical spring return			
Sealing principle		Hard			
Service life in billions of switching cycles <sup>1)</sup>		5			
Actuation type		Electrical			
Reset method		Pneumatic spring			
Type of control		Direct			
Direction of flow		Non-reversible			
Mounting position		Any			
Width	[mm]	9 <sup>2)</sup>			
Grid dimension	[mm]	9.5			
Standard nominal flow rate	[l/min]	100			
C value	[l/sbar]	0.4			
b value		0.38			
Type of mounting		In-line installation or via through-holes			
Max. tightening torque for valve mounting	[Nm]	0.28			
Pneumatic connection 1 and 2		QS4			
Product weight	[g]	30			

- 1) The long service life of the valves can only be achieved with the "hard" sealing principle, which, however, results in minor leakage when the valve is closed
- 2) Min. permitted grid dimension 9.5 mm

Operating and environmental conditions				
		MF		
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 μm		
Operating pressure	[bar]	+0.5 +6		
Ambient temperature	[°C]	-5 +60		
Temperature of medium	[°C]	-5 +60		
Storage temperature	[°C]	-20 +50		
Corrosion resistance class CRC		2 <sup>1)</sup>		
Certification		Note on materials: RoHS-compliant		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents



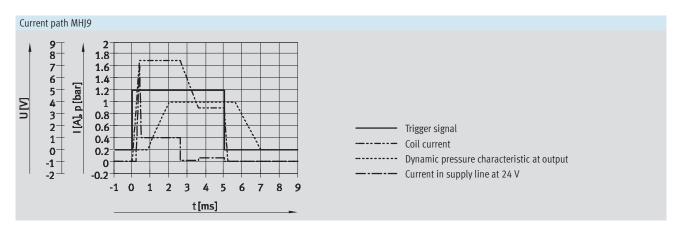
### **Solenoid valves MHJ9, fast-switching valves** Technical data – In-line valve, 2/2-way valves

Electrical data in combination with connecting cable MHJ9-KMHMF					
			MF		
Operating voltage range		[V DC]	12 53 <sup>1)</sup>		
Control signal range		[V DC]	3 30		
Output per channel Low-current ph		[W]	2		
	High-current phase	[W]	7		
Duty cycle		[%]	100 <sup>2)</sup>		
Electrical connection	to valve		2-pin, 2 plugs KMH		
	to control system		4-wire, 2 control lines and common power supply		
Protection class to EN 60529	)		IP40		
Information on materials	ation on materials Housing		POM		
for connecting cable	Cable sheath		PVC		
	Note on materials		RoHS-compliant		
CE mark			To EU EMC Directive in combination with connecting cable <sup>3)</sup>		

- 1) For the switching operation, the current limiter, if present, must be set to at least 1.7 A  $\,$
- 2) Air must flow through the valve continuously
- 3) Max. permissible cable length 2.5 m

. 4)		
Response times <sup>1)</sup> and switching frequencies		
		MF
Maximum switching frequency	[Hz]	1,000 <sup>2)</sup>
Response times at 12 V DC and 4 bar		
Response time on	[ms]	1.1
Response time off	[ms]	0.4
Response times at 24 V DC and 0.5 bar		
Response time on	[ms]	0.7
Response time off	[ms]	0.5
Response times at 24 V DC and 4 bar		
Response time on	[ms]	0.8
Response time off	[ms]	0.4
Response times at 24 V DC and 6 bar		
Response time on	[ms]	0.9
*		
Response time off	[ms]	0.4
Response times at 48 V DC and 4 bar		
Response time on	[ms]	0.6
Response time off	[ms]	0.4

- 1) Tolerance±15%
- 2) The ambient temperature must be limited with frequencies in excess of 140 Hz  $\,$

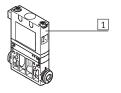




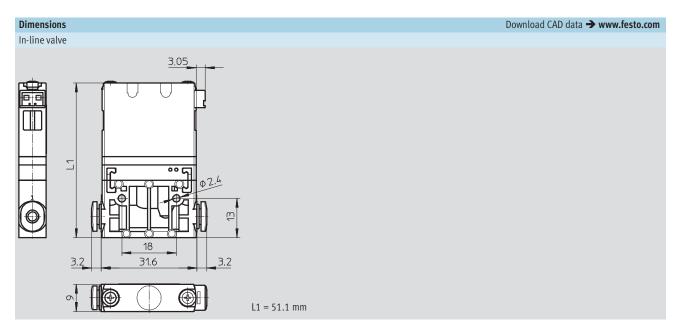
### **Solenoid valves MHJ9, fast-switching valves** Technical data – Sub-base valve, 2/2-way valves

**FESTO** 

#### Materials



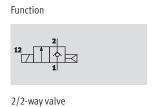
[	1	Housing	PA-reinforced
Г	-	Seals	HNBR
Г	-	Screws	Steel



Ordering data - Valves			
	Flow	Part No.	Туре
	rate		
	MF	553118	MHJ9-QS-4-MF
12 1	MF	553118	MHJ9-QS-4-MF



### **Solenoid valves MHJ9, fast-switching valves** Technical data – Sub-base valve, 2/2-way valve











General technical data					
		MF			
Valve function		2/2-way, closed, single solenoid			
Design		Poppet valve without mechanical spring return			
Sealing principle		Hard			
Service life in billions of switching cycles <sup>1)</sup>		5			
Actuation type		Electrical			
Reset method		Pneumatic spring			
Type of control		Direct			
Direction of flow		Non-reversible			
Mounting position		Any			
Width	[mm]	9 <sup>2)</sup>			
Grid dimension	[mm]	9.5			
Standard nominal flow rate	[l/min]	100			
C value	[l/sbar]	0.4			
b value		0.38			
Type of mounting		On individual/manifold sub-base			
Pneumatic connection		Sub-base M7			
Product weight	[g]	25			

- 1) The long service life of the valves can only be achieved with the "hard" sealing principle, which, however, results in minor leakage when the valve is closed
- 2) Min. permitted grid dimension 9.5 mm

Operating and environmental conditions				
		MF		
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 μm		
Operating pressure	[bar]	+0.5 +6		
Ambient temperature	[°C]	-5 +50		
Temperature of medium	[°C]	-5 +50		
Storage temperature	[°C]	-20 +50		
Corrosion resistance class CRC		21)		
Certification		Note on materials: RoHS-compliant		

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents



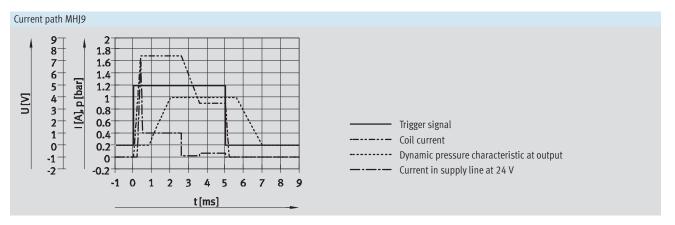
### **Solenoid valves MHJ9, fast-switching valves** Technical data – Sub-base valve, 2/2-way valves

Electrical data in combination with connecting cable MHJ9-KMHMF					
			MF		
Operating voltage range		[V DC]	12 53 <sup>1)</sup>		
Control signal range		[V DC]	3 30		
Output per channel	Low-current phase	[W]	2		
	High-current phase	[W]	7		
Duty cycle		[%]	1001)		
Electrical connection	to valve		2-pin, 2 plugs KMH		
	to control system		4-wire, 2 control lines and common power supply		
Protection class to EN 60529			IP40		
Information on materials	Housing		POM		
for connecting cable	Cable sheath		PVC		
	Note on materials		RoHS-compliant		
CE mark			To EU EMC Directive in combination with connecting cable <sup>3)</sup>		

- 1) For the switching operation, the current limiter, if available, must be set to at least 1.7  $\,\mathrm{A}$
- Air must flow through the valve contin
   Max. permissible cable length 2.5 m Air must flow through the valve continuously

Response times <sup>1)</sup> and switching frequencies		
nesponse times and streaming frequencies		MF
Maximum switching frequency	[Hz]	1,000 <sup>2)</sup>
Decrease times at 12 V.D.C and 6 have		
Response times at 12 V DC and 4 bar		
Response time on	[ms]	1.1
Response time off	[ms]	0.4
Response times at 24 V DC and 0.5 bar		
Response time on	[ms]	0.7
Response time off	[ms]	0.5
Response times at 24 V DC and 4 bar		
Response time on	[ms]	0.8
Response time off	[ms]	0.4
Response times at 24 V DC and 6 bar		
Response time on	[ms]	0.9
Response time off	[ms]	0.4
Response times at 48 V DC and 4 bar		
Response time on	[ms]	0.6
Response time off	[ms]	0.4

- 2) The ambient temperature must be limited with frequencies in excess of 130 Hz

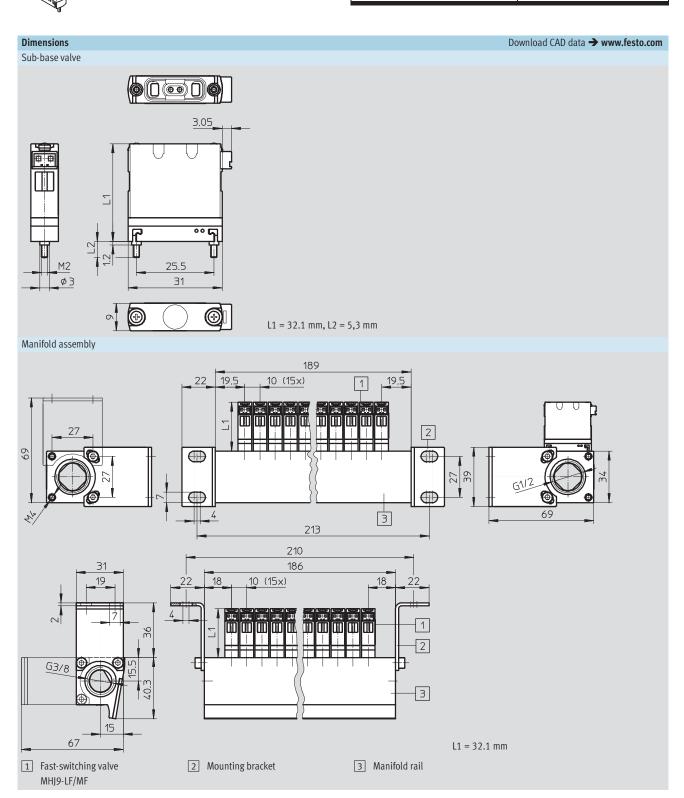




### **Solenoid valves MHJ9, fast-switching valves** Technical data – Sub-base valve, 2/2-way valves

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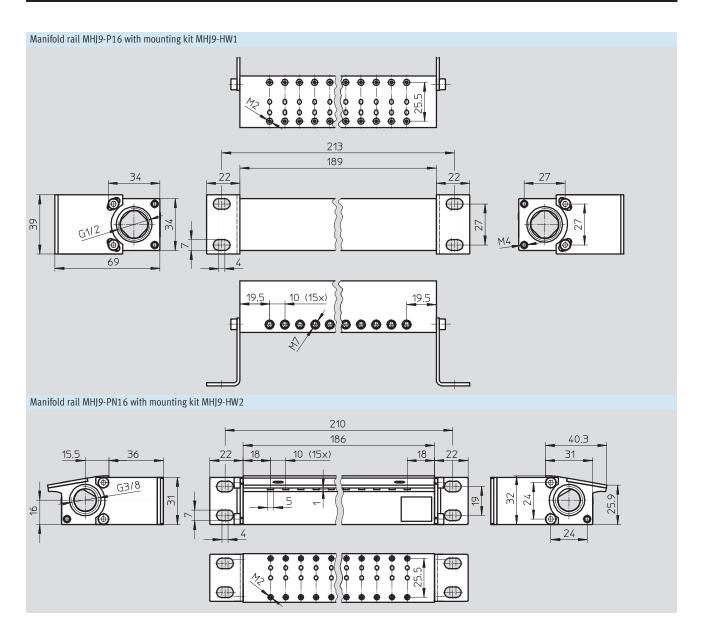
#### Materials Housing PA-reinforced 1 HNBR Seals Screws Steel





## **Solenoid valves MHJ9, fast-switching valves** Technical data – Sub-base valve, 2/2-way valve

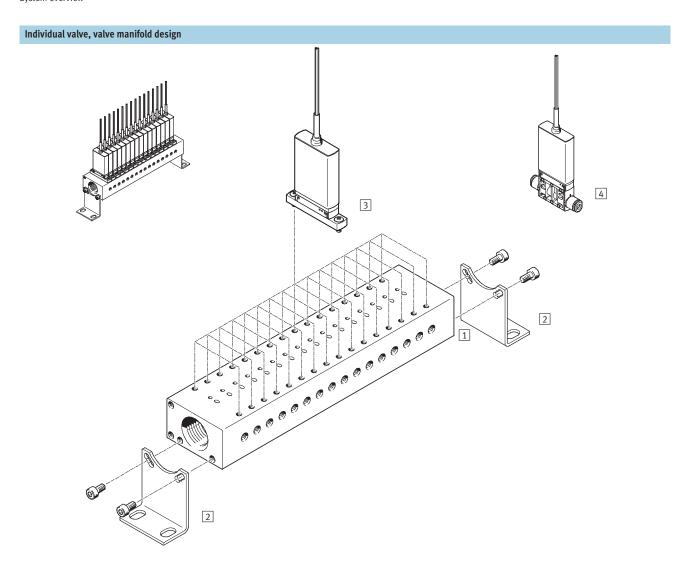
Ordering data - Valves			
	Flow	Part No.	Туре
	rate		
2	MF	553115	MHJ9-MF
12			
1			



Ordering data – Product-specific accessories						
Designation		Weight [g]	Part No.	Туре		
Manifold rail	For 16 MHJ9 valves, without mounting bracket	428	553125	MHJ9-P16		
Mounting kit <sup>1)</sup>	Consisting of 2 mounting brackets and	75	565455	MHJ-HW1		
	4 socket head screws M4x8 DIN912					
Manifold rail	For 16 MHJ9 valves, without mounting bracket	390	553123	MHJ9-PN16		
Mounting kit <sup>1)</sup>	Consisting of 2 mounting brackets and	65	565456	MHJ-HW2		
	4 socket head screws M4x8 DIN912 <sup>2)</sup>					

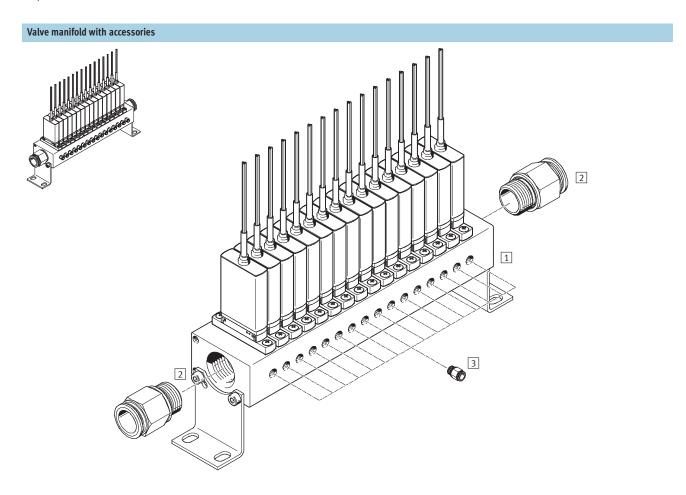
- 1) Max. tightening torque for socket head screws 2.9 Nm  $\,$
- 2) Note on materials: steel, corrosion resistance class 1 to Festo standard 940 070  $\,$

## **Solenoid valves MHJ10, fast-switching valves** System overview



Individual valve, valve manifold and accessories				
	Туре	Brief description	→ Page/Internet	
Manifold rail	MHJ10-P16	With 16 valve positions	23	
2 Mounting kit	MHJ-HW1	Consisting of 2 mounting brackets and 4 socket head screws	23	
3 Sub-base valve	MHJ10	2/2-way solenoid valve	20	
4 In-line valve	MHJ10	2/2-way solenoid valve	17	

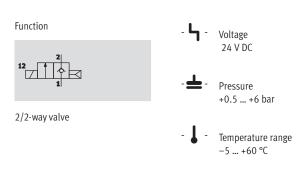
# **Solenoid valves MHJ10, fast-switching valves** Peripherals overview



Valve manifold and accessories				
	Туре	Brief description	→ Page/Internet	
1 Manifold rail	MHJ10-P16	With mounting kit MHJ-HW1	23	
2 Quick push-in connector	QS	For air supply 1	quick star	
3 Quick push-in connector	QS	For valve output 2	quick star	



### **Solenoid valves MHJ10, fast-switching valves** Technical data – In-line valve, 2/2-way valves





General technical data				
		MF		
Valve function		2/2-way, closed, single solenoid		
Design		Poppet valve without spring return		
Sealing principle		Hard		
Service life in billions of switching cycles <sup>1)</sup>		5		
Actuation type		Electrical		
Type of control		Direct		
Direction of flow		Non-reversible		
Mounting position		Any		
Width	[mm]	10 <sup>2)</sup>		
Grid dimension	[mm]	10.5		
Standard nominal flow rate	[l/min]	100		
C value	[l/sbar]	0.4		
b value		0.38		
Type of mounting		In-line installation or via through-holes		
Max. tightening torque for valve mounting	[Nm]	0.7		
Pneumatic connection 1 and 2		QS4		
Product weight	[g]	40		

- 1) The long service life of the valves can only be achieved with the "hard" sealing principle, which, however, results in minor leakage when the valve is closed
- 2) Min. permitted grid dimension 10.5 mm

Operating and environmental conditions			
		MF	
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 μm	
Operating pressure	[bar]	+0.5 +6	
Ambient temperature	[°C]	-5 +60	
Temperature of medium	[°C]	-5 +60	
Corrosion resistance class CRC		2 <sup>1)</sup>	
Certification		RoHS-compliant	

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents



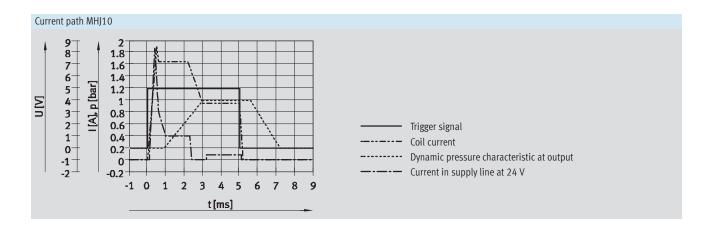
### **Solenoid valves MHJ10, fast-switching valves** Technical data – In-line valve, 2/2-way valves

Electrical data				
			MF	
Operating voltage		[V DC]	24 ±10% = 21.6 26.4 <sup>1)</sup>	
Control signal range		[V DC]	3 30	
Performance	Low-current phase	[W]	2	
Performance	High-current phase	[W]	7	
Protection class to EN 6	0529		IP65	
Duty cycle [%]		[%]	100 <sup>2)</sup>	
Electrical connection			Cable, 3-wire	
CE mark			To EU EMC Directive <sup>3)</sup>	

- For the switching operation, the current limiter, if available, must be set to at least 1.7 A
   Air must flow through the valve continuously
   Max. permissible cable length 2.5 m

Response times <sup>1)</sup> and switching frequencies				
		MF		
Maximum switching frequency	[Hz]	1,000 <sup>2)</sup>		
Response times at 24 V DC and 0.5 bar				
Response time on	[ms]	0.8		
Response time off	[ms]	0.5		
Response times at 24 V DC and 4 bar				
Response time on	[ms]	0.8		
Response time off	[ms]	0.4		
Response times at 24 V DC and 6 bar				
Response time on	[ms]	0.9		
Response time off	[ms]	0.4		

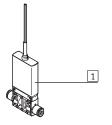
- 2) The ambient temperature must be limited with frequencies in excess of 200 Hz  $\,$



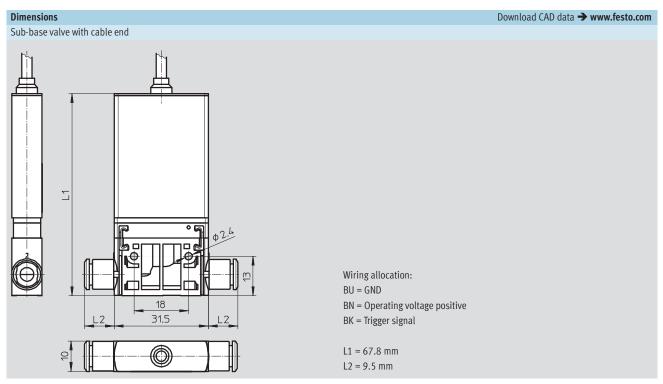
### **Solenoid valves MHJ10, fast-switching valves** Technical data – In-line valve, 2/2-way valves

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#### Materials



1	Housing	PA-reinforced
-	Seals	HNBR
-	Screws	Steel
-	Cable sheath	PUR



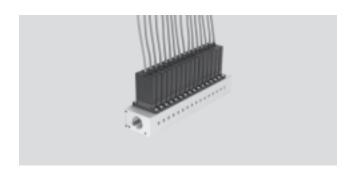
Ordering data – Valves with QS-4 push-in connector					
	Flow rate	Cable length [m]	Part No.	Туре	
12 2	MF	0.35	557604	MHJ10-S-0,35-QS-4-MF	
	MF	2.5	565515	MHJ10-S-2,5-QS-4-MF	



### **Solenoid valves MHJ10, fast-switching valves** Technical data – Sub-base valve, 2/2-way valves

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General technical data						
		MF				
Valve function		2/2-way, closed, single solenoid				
Design		Poppet valve without spring return				
Sealing principle		Hard				
Service life in billions of switching cycles <sup>1)</sup>		5				
Actuation type		Electrical				
Type of control		Direct				
Direction of flow		Non-reversible				
Mounting position		Any				
Width [mm]		10				
Grid dimension	[mm]	11 <sup>2)</sup>				
Standard nominal flow rate	[l/min]	100				
C value	[l/sbar]	0.4				
b value		0.38				
Type of mounting		On individual/manifold sub-base				
Pneumatic connection		Connecting thread M7				
Product weight	[g]	40				

1) The long service life of the valves can only be achieved with the "hard" sealing principle, which, however, results in minor leakage when the valve is closed

-5 ... +50 °C

2) Min. permitted grid dimension 10.5 mm

Operating and environmental conditions					
		MF			
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 μm			
Operating pressure	[bar]	+0.5 +6			
Ambient temperature	[°C]	-5 +50			
Temperature of medium	[°C]	-5 +50			
Corrosion resistance class CRC		2 <sup>1)</sup>			
Certification		RoHS-compliant			

Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents



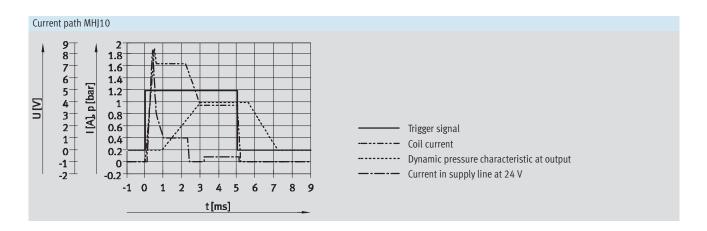
### **Solenoid valves MHJ10, fast-switching valves** Technical data – Sub-base valve, 2/2-way valves

Electrical data					
			MF		
Operating voltage		[V DC]	24 ±10% = 21.6 26.4 <sup>1)</sup>		
Control signal range		[V DC]	3 30		
Output	Low-current phase	[W]	2		
Output	High-current phase	[W]	7		
Protection class to EN 60	0529		IP65		
Duty cycle		[%]	100 <sup>2)</sup>		
Electrical connection			Cable, 3-wire		
CE mark			To EU EMC Directive <sup>3)</sup>		

- 1) For the switching operation, the current limiter, if available, must be set to at least 1.7  $\mbox{\ensuremath{A}}$
- For the switching operation, the current limit
   Air must flow through the valve continuously
   Max. permissible cable length 2.5 m

Response times <sup>1)</sup> and switching frequencies		
Response times-7 and switching frequencies		
		MF
Maximum switching frequency	[Hz]	$1,000^{2)}$
Response times at 24 V DC and 0.5 bar		
Response time on	[ms]	0.8
Response time off	[ms]	0.5
Response times at 24 V DC and 4 bar		
Response time on	[ms]	0.8
Response time off	[ms]	0.4
Decrease times at 27 VDC and 6 has		
Response times at 24 V DC and 6 bar		
Response time on	[ms]	0.9
Response time off	[ms]	0.4

- 2) The ambient temperature must be limited with frequencies in excess of 140 Hz  $\,$

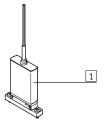




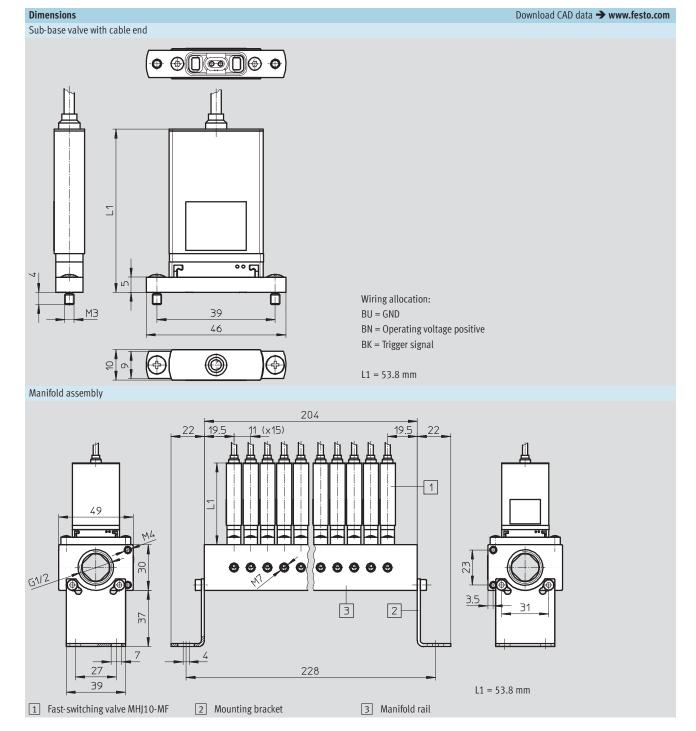
### **Solenoid valves MHJ10, fast-switching valves** Technical data – Sub-base valve, 2/2-way valves

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#### Materials

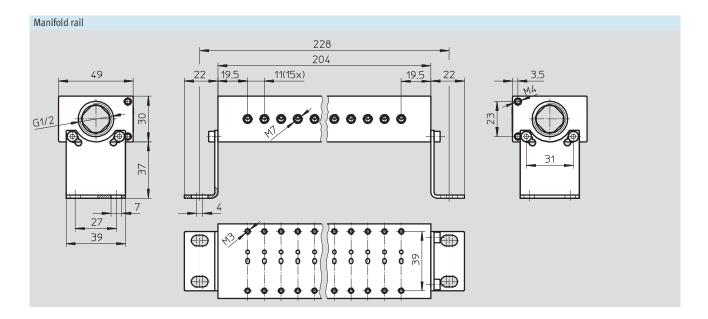


1	Housing	PA-reinforced
-	Seals	HNBR
-	Screws	Steel
-	Cable sheath	PUR



### **Solenoid valves MHJ10, fast-switching valves** Technical data – Sub-base valve, 2/2-way valve

Ordering data – Valves				
	Flow	Cable length	Part No.	Туре
	rate	[m]		
12 4	MF	0.35	557601	MHJ10-S-0,35-MF
	MF	2.5	565513	MHJ10-S-2,5-MF

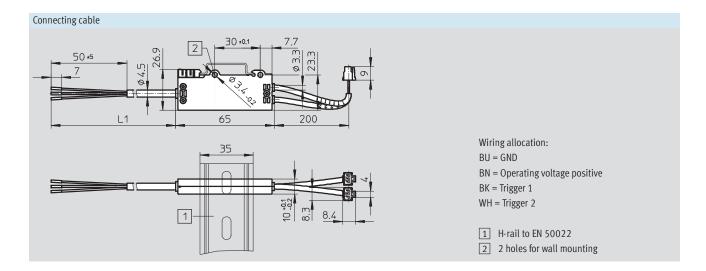


Ordering data – Product-specific accessories						
Designation		Weight [g]	Part No.	Type		
Manifold rail	For 16 MHJ10 valves, without mounting bracket	635	557608	MHJ10-P16		
Mounting kit <sup>1)</sup>	Consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912 <sup>2)</sup>	75	565455	MHJ-HW1		

- Max. tightening torque for socket head screws 2.9 Nm
   Note on materials: steel, corrosion resistance class 1 to Festo standard 940 070

## **Solenoid valves MHJ9, fast-switching valves**Accessories





Ordering data - Connecting cables					
		Cable length [m]	Weight [g]	Part No.	Туре
	With control electronics for 2 sole- noid valves MF with plug sockets KMH, mounting on H-rail, for static applications	0.5	40	553121	МНЈ9-КМН-0,5-МF
	Note on materials: Housing: POM Cable sheath: PVC	2.5	98	565519	MHJ9-KMH-2,5-MF

Ordering data - H-rail				
	Length [m]	Weight [g]	Part No.	Туре
2000000	2	-	35430	NRH-35-2000