Silencers

FESTO



Silencers

Product range overview

Version	Туре	Connection	D1		Push-in connector	For tubing I.D.	Push-in sleeve	Noise level	→ Page/ Internet
		M thread	G thread	NPT thread			diameter	[dB (A)]	
Sintered metal									
	U-PK-3	1-	-	-	-	3	-	< 70	4
5	U-PK-4	-				4		< 74	
~	U-M3	M3				_		< 65	
	U-M5	M5				-		< 70	
Polymer, male thre	U-1/8	1	C1/-		T		1	77	15
		_ -	G1/8		-	-	_	< 77	5
	U-1/4	4	G1/4					< 77	
	U-3/8		G3/8					< 82	
	U-1/2		G ¹ / ₂					< 80	
	U-3/4	4	G3/4	_				< 83	4
	U-1		G1					< 84	
olymer, female th	read								
	U-1/8-I	-	G1/8	-	-	-	-	< 77	6
	•						•		
ie-cast metal									
	U-1/8-B	-	G1/8		-	-	_	< 74	7
THE PARTY OF THE P	U-1/4-B		G1/4					< 80	
	U-3/8-B		G3/8					< 80	
Specific Control of the Control of t	U-1/2-B		G1/2					< 80	
	U-3/4-B		G3/4					< 81	
	U-1-B		G1					< 80	
	U-3/4-B-NPT	-	-	NPT3/4-14	-	-	-	< 81	8
	U-1-B-NPT	-	-	NPT1-11 ¹ / ₂	-	-	-	< 80	
							•		•
Vith push-in sleeve	e for push-in fitting			1	T		12	- (0	0
	UC-QS-3H		-	-	-	-	3	< 60	9
	UC-QS-4H						4	< 60	
	UC-QS-6H						6	< 60	
	UC-QS-8H						8	< 60	
	UC-QS-10H						10	< 68	
Threaded connection	n, for solenoid valv	es CPF. Compa	ct Performance						
cuaca connectio	UC-M5	M5	-	1_	T_	1-	1_	< 60	10
	UC-M7	M7	_	\dashv				< 58	⊣ *`
	UC-1/8	- IMI/	G1/8	_				< 59	-
	UC-1/4	-	G ¹ / ₄	=				< 60	4
	UC-74		074					< 00	
ush-in connector,	for solenoid valves \	/UVB-ST12/va	lve terminals tv	pe 23 VTUB-12					
	AMTC-P-PC10	-	-	-	For QSP10	-	-	< 58	11



Clean silencers with kerosene or benzene (not with trichloroethylene).

3

Product range overview

Version	Туре	Connection D)1		Push-in connector	For tubing I.D.	Push-in sleeve	Noise level	→ Page/ Internet
		M thread	G thread	NPT thread			diameter	[dB (A)]	
For vacuum genera	tors VN-T2/T3								
\wedge	UO-M7	M7	-	_	-	_	-		12
	UO-1/8	-	G1/8						
	UO-1/4	-	G1/4						
For vacuum genera		_			_				
	UOM-1/4	_	G1/4	_	-	_	-		13
	UOM-3/8		G3/8						
	UOMS-1/4		-						
	UOMS-3/8		-						
For soft-start and e	xhaust valve MS6-S	V							
	UOS-1	-	G1	-	-	-	-	< 75	ms6-sv
				•	•			•	
Filter silencer									
9	LFU-1/4	-	G1/4	-	-	-	-	< 40	lfu
	LFU-3/8		G3/8						
	LFU-1/2		G1/2						
	LFU-1	1	G1	1					

FESTO Silencers U

Technical data – Sintered metal design

Function



- For noise reduction and avoiding contamination at the exhaust ports of pneumatic components
- Compact design

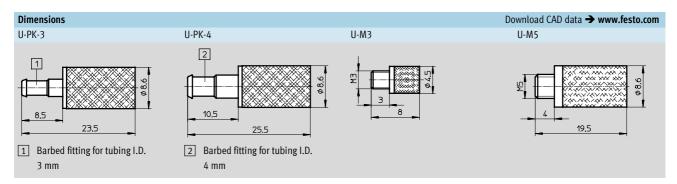


General technical data					
Pneumatic connection		PK-3	PK-4	M3	M5
Mounting position		Any			
Noise level ¹⁾	[dB (A)]	< 70	< 74	< 65	< 70
Flow rate with respect	[l/min]	80	150	110	320
to atmosphere ²⁾					
Product weight	[g]	5	5	4	5

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials			
Threaded plug	Brass		
Silencer insert	Bronze		
Note on materials	RoHS-compliant		



Ordering data			
Pneumatic connection	Part No.	Туре	PU ¹⁾
PK-3	4646	U-PK-3	10
PK-4	4932	U-PK-4	10
M3	163978	U-M3	10
M5	4645	U-M5	10
	534221	U-M5-50	50

1) Packaging unit

Silencers U **FESTO**

Technical data – Polymer design, male thread

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data							
Pneumatic connection		G1/8	G1/4	G3/8	G½	G ³ / ₄	G1
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 77	< 77	< 82	< 80	< 83	< 84
Flow rate with respect	[l/min]	2,050	3,400	5,900	10,600	15,000	19,900
to atmosphere ²⁾							
Product weight	[g]	2	8	30	58	83	140

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials		
Housing	Polyacetal	
Silencer insert	Polyethylene	
Note on materials	Free of copper and PTFE	
	RoHS-compliant RoHS-compliant	

Dimensions Download CAD data → www.festo.com

Ordering data						
Pneumatic connection	D2	L1	L2	Part No.	Туре	PU ¹⁾
D1	Ø					
G½8	15.2	35.9	5.5	2307	U-1/8	1
				534222	U-½-50	50
G ¹ / ₄	19	57	6.5	2316	U-1/4	1
				534223	U-1⁄4-20	20
G3/8	33.5	78.8	7.5	2309	U-3⁄8	1
				534224	U-3⁄8-20	20
G½	43	88.1	9	2310	U-½	1
				534225	U-½-20	20
G3/4	45	120.7	10.5	2311	U- ³ / ₄	1
G1	55	126.5	11.5	2312	U-1	1

1) Packaging unit

Silencers U **FESTO**

Technical data – Polymer design, female thread

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data		
Pneumatic connection		G1/8
Mounting position		Any
Noise level ¹⁾	[dB (A)]	<77
Flow rate with respect	[l/min]	2,050
to atmosphere ²⁾		
Product weight	[g]	4

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials	Materials		
Housing	Polyacetal		
Silencer insert	Polyethylene		
Note on materials	Free of copper and PTFE		
	RoHS-compliant RoHS-compliant		



Ordering data		
Pneumatic connection	Part No.	Туре
G1/8	3670	U-1/8-I

Silencers U **FESTO**

Technical data – Die-cast design

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data							
Pneumatic connection		G1/8	G1/4	G3/8	G½	G ³ / ₄	G1
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 74	< 80	< 80	< 80	< 81	< 80
Flow rate with respect	[l/min]	1,204	2,838	5,734	7,622	13,266	15,102
to atmosphere ²⁾							
Product weight	[g]	8	17	37	75	120	233

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions			
Operating pressure [bar]	0 10		
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]		
Note on operating/pilot medium	Operation with lubricated medium possible		
Ambient temperature [°C]	-10 +70		

Materials	Materials		
Housing	Die-cast aluminium		
Silencer insert	PE		
Note on materials	Free of copper and PTFE		
	RoHS-compliant		



Ordering data						
Pneumatic connection	D	L	L1	=©	Part No.	Туре
D1	Ø					
G1/8	16	39.2	5.5	14	6841	U-1/8-B
G1/4	19.5	55.6	6.5	17	6842	U-1/4-B
G3/8	25	86.6	7.5	19	6843	U-3/8-B
G1/2	28	116.5	9	24	6844	U-1/2-B
G3/4	38	138	10.5	32	6845	U-3/4-B
G1	47.8	177	11.5	36	151990	U-1-B



Silencers U FESTO

Technical data – Die-cast design, NPT

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data			
Pneumatic connection		NPT3/4-14	NPT1-11½
Mounting position		Any	
Noise level ¹⁾	[dB (A)]	< 81	< 80
Flow rate with respect to atmosphere ²⁾	[l/min]	11,834	15,102
Product weight	[g]	128	233

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m
- 2) Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials	Materials		
Housing	Die-cast aluminium		
Threaded plug	Wrought aluminium alloy		
Silencer insert	PE		
Note on materials	Free of copper and PTFE		
	RoHS-compliant		



Ordering data						
Pneumatic connection	D	L	L1	=©	Part No.	Туре
D1	Ø					
NPT3/4-14	38	151	18	30	566823	U-3/4-B-NPT
NPT1-11 ¹ / ₂	47.8	193.3	22.5	41	571280	U-1-B-NPT

Silencers UC FESTO

Technical data – Design with push-in sleeve

Function



- For noise reduction at the exhaust ports of pneumatic components
- For QS push-in connectors 3 ... 10 mm



General technical data						
Push-in sleeve diameter		3	4	6	8	10
Mounting position		Any				
Noise level ¹⁾	[dB (A)]	< 60	< 60	< 60	< 60	< 68
Flow rate with respect	[l/min]	170	350	800	1,500	3,100
to atmosphere ²⁾						
Product weight	[g]	0.4	0.5	1.1	2.3	5.5

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials		
Threaded plug	PE	
Silencer insert	PE	
Note on materials	RoHS-compliant	



Ordering data					
Push-in sleeve diameter	D	L	L1	Part No.	Туре
D1	Ø				
3	7.8 +0.1/-0.3	29.1 ±0.6	14.4 ±0.2	165005	UC-QS-3H
4	7.8 +0.1/-0.3	31.0 ±0.6	16.3 ±0.2	165006	UC-QS-4H
6	9.8 -0.4	41.3 +1.4	17.2	165007	UC-QS-6H
8	13.8 +0.2/-0.3	54.4 +0.5/-1.0	23.4	175611	UC-QS-8H
10	17.8 -0.3	68.7 +0.2/-0.8	26.7	526475	UC-QS-10H

Silencers UC **FESTO**

Technical data – Design with threaded connection

Function



- For noise reduction at the exhaust ports of pneumatic components
- For solenoid valves CPE, Compact Performance



General technical data					
Pneumatic connection		M5	M7	G1/8	G1/4
Mounting position		Any			
Noise level ¹⁾	[dB (A)]	< 60	< 58	< 59	< 60
Flow rate with respect	[l/min]	350	800	1,700	3,200
to atmosphere ²⁾					
Product weight	[g]	0.4	1.2	2.6	5.2

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions			
Operating pressure [bar]	0 10		
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]		
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)		
Ambient temperature [°C]	-10 +70		

Materials	
Threaded plug	PE
Silencer insert	PE
Note on materials	RoHS-compliant RoHS-compliant



Ordering data						
Pneumatic connection	D	L	L1	Part No.	Туре	PU ¹⁾
D1	Ø					
M5	7.8 +0.1/-0.3	19.4 +0.6/-0.8	4.5 ±0.2	165003	UC-M5	1
				534217	UC-M5-50	50
M7	9.8 -0.4	30.7 +0.6/-0.8	5.5 -0.5	161418	UC-M7	1
				534218	UC-M7-50	50
G1/8	13.8 +0.2/-0.3	38.0 +0.8/-1.0	6.5 ±0.1	161419	UC-1/8	1
				534219	UC-1/8-50	50
G1/4	17.8 -0.3	50.8 +0.8/-1.0	8.5 ±0.15	165004	UC-1/4	1
				534220	UC-1/4-20	20

¹⁾ Packaging unit



Silencers AMTC FESTO

Technical data

Function



- For solenoid valves VUVB-ST12/ valve terminals type 23 VTUB-12
- Attached via PIN (spring clip), included in the scope of delivery of the valve



General technical data		
Pneumatic connection		For QSP10
Mounting position		Any
Noise level ¹⁾	[dB (A)]	≤ 58
Flow rate with respect	[l/min]	800
to atmosphere ²⁾		
Product weight	[g]	2.0

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m
- 2) Measured at p1 = 6 bar

Operating and environmental conditions		
Operating pressure [bar]	0 10	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]	
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)	
Ambient temperature [°C]	-5 +60	

Materials	
Threaded plug	PE
Silencer insert	PE
Note on materials	RoHS-compliant



Ordering data							
Pneumatic connection	D	D1	L	L1	Part No.	Туре	PU ¹⁾
	Ø	Ø					
For QSP10	9.8	8.9	31.4	6.8	1224460	AMTC-P-PC10	1

1) Packaging unit

Silencers UO FESTO

Technical data

Function



- Use only for vacuum generators VN-T2/T3
- Special minimal resistance silencer
- Facilitates trouble-free operation of the vacuum generator

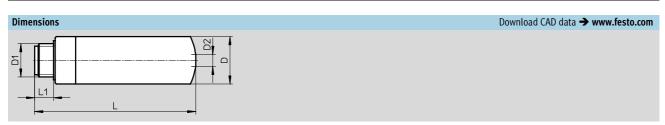


General technical data				
Pneumatic connection		M7	G1/8	G1/4
Mounting position		Any		
Product weight	[g]	2.5	5	8

Operating and environmental conditions			
Operating pressure	[bar]	0 8	
of vacuum generator			
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
Ambient temperature	[°C]	-10 +60	
Corrosion resistance class	CRC ¹⁾	2	

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Materials			
Threaded plug	Polyethylene		
Silencer insert	Polyethylene		
Note on materials	Free of copper and PTFE		



Ordering data						
Pneumatic connection	D	D2	L	L1	Part No.	Туре
D1	Ø					
M7	9.8	3	36.7	5.5	197582	UO-M7
G½	13.8	3.5	48	6.5	197583	UO-1/8
G ¹ / ₄	17.8	5.3	62.3	8.5	197584	UO-1/4

Silencers UOM/silencer extensions UOMS

FESTO

13

Technical data

Function



- Use only for vacuum generators VN-T4/T6
- Special minimal resistance silencer
- Facilitates trouble-free operation of the vacuum generator
- Silencer extension for extending the silencer for further noise reduction

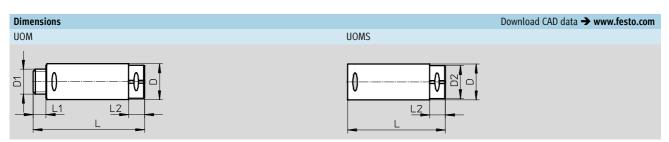


General technical data							
Туре		UOM-1/4	UOM-3/8	UOMS-1/4	UOMS-3/8		
Pneumatic connection		G1⁄⁄4	G3/8	-			
Design		Silencer, open					
Type of mounting		Screw-in		Engaging			
Mounting position		Any					
Type of seal on threaded plug		No seal					
Product weight [g]	11.1	22.7	8.6	17.5		

Operating and environmental conditions			
Operating pressure	[bar]	0 8	
of vacuum generator			
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]	
Ambient temperature	[°C]	0 +60	
Corrosion resistance class	CRC ¹⁾	2	

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Materials	
Housing	Polyacetal
Inner pipe	Wrought aluminium alloy
Threaded plug	Polyacetal
Silencer insert	Polyurethane foam
Note on materials	Free of copper and PTFE
	Contains PWIS (paint-wetting impairment substances)



Ordering data							
Pneumatic connection	D	D2	L	L1	L2	Part No.	Туре
D1	Ø	Ø					
Silencer							
G1/4	17.8	-	73	8	10	538432	UOM-1/4
G3/8	23.8	-	74	8.6	10.5	538433	UOM-3/8
Silencer extension							
-	17.8	16	64.5	-	10	538436	UOMS-1/4
-	23.8	22	65.2	-	10.5	538437	UOMS-3/8